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I	APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
•	10/509,178	09/27/2004	Manfred Heim	2732-146	5202
		7590 02/01/200 FIGG, ERNST & MAN	EXAMINER		
	1425 K STREE	•	SHEWAREGED, BETELHEM		
	SUITE 800 WASHINGTO	N, DC 20005	ART UNIT	PAPER NUMBER	
		,	1774		
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l	SHORTENED STATUTOR	Y PERIOD OF RESPONSE	NOTIFICATION DATE	DELIVERY MODE ELECTRONIC	
	3 MO	NTHS	02/01/2007		

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Office Action Summary The MAILING DATE of this communication appears on the cover sheet with the correspondence address - Period for Reply A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. Extensions of first may be available under the proteions of 37 CFR 1-136(a). In no event, however, may a reity be timely filed after 326, 04 MONTHS from the maining date of the communication. A think the communication of the major of the communication of the major of the communication of the communication of the communication. Any reply needed by the Diffic later than there increases after the nealing date of the communication, even if smell yellow the protein of the communication, even if smell yellow the communication, even if smell yellow the communication of the communication, even if smell yellow the communication of the communication, even if smell yellow the communication of the communication of the communication, even if smell yellow the communication of the							
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DETAILED ACTION

1. Applicant's response filed on 11/13/2006 has been fully considered. Claims 1 and 18 are amended, claim 15 is canceled and claims 1-14 and 16-36 are pending.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1-14 and 16-36 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kaule et al. (US 6,146,773) in view of Hofmann et al. (US 4,791,017), Witzman et al. (US 6,202,591 B1) and Applicant's admission.
- 4. Kaule discloses a security document with an embedded security thread (col. 2, lines 59-67 and Fig. 1). The security thread consists of a magnetic layer of iron or nickel, which is applied to a paper by resistance heating or electron beam evaporation (col. 3, lines 2-5, 16-19 and 39-42). In addition, the magnetic layer of iron or nickel can be coated with a further metallic layer, e.g. of a copper alloy, so as to bring about golden color effects (col. 4, lines 2-13). The claimed foreign metal is equivalent to any impurity that is contained in the alloy. Kaule does not expressly disclose how the colored metallic layer is produced, however, it can be expected that the layer is produced with the same method as the layer of iron, that is, using resistance heating or electron beam evaporation. Claims 2-5, 8-11, 13, 17-20, 23-25 and 27-35 do not

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appear to contain any additional features which, could lead to a subject matter that is novel. In fact, these claims relate to features which are either wholly standard in the art or lie within the scope of expert ability. *Ex parte Masham*, 2 USPQ2d 1647 (1987).

- 5. Kaule does not teach specific types of copper alloy. Hofmann teaches different types of copper containing alloys are provided on a coated substrate (Fig. 7 and Examples). At the time of the invention, it would have been obvious to a person of ordinary skill in the art to combine the alloys of Hofmann with the invention of Kaule so as to provide a golden color coating.
- 6. At the time of the invention, it would have been obvious to a person of ordinary skill in the art to control the amount of the copper and/or the rest of the metal(s) in the alloy, so as to optimize the appearance of the color of the coating. Even though the thickness of the metallic layer of Kaule is not disclosed, it is taught in Hofmann that it is advantageous to have the thickness within a range of 0.05-1.0 micron (col. 3, line 40 of Hofmann).
- 7. Furthermore, in [0022] of the current specification, Applicant admits that the use of transmission and/or reflection optical devices for transmission and/or reflection measurement is known to persons skilled in the art. In addition, controlling coating thickness by adjusting heating power and/or path speed is well known before the current invention in the vapor deposition process art. **See col. 7, lines 48-58 of Witzman**, wherein the reference discloses a heater power supply and/or substrate drive are regulated by a control circuit responsive to a coating control monitor that measures a property of the coating, which is indicative of the film thickness. This permits the use

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of source power as well as substrate transport speed (web speed) for temporal control of deposition rate, improving the down web uniformity, without a deterioration in cross web uniformity.

Response to Arguments

8. Applicant's arguments with respect to claims 1-14 and 16-36 have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

- 9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Betelhem Shewareged whose telephone number is 571-272-1529. The examiner can normally be reached on Mon.-Fri. 8:00AM-4:30PM.
- 10. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Rena Dye can be reached on 571-272-3186. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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11. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

BS January 26, 2007.

BETELHEM SHEWAREGED PRIMARY EXAMINER